

## Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors	PO ID PO28870	All Receipt Dates	All Line Item Types

[illegible]





# Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay  
Boucherville QU CAN J4B 5X9  
TEL. 514/527-9153  
FAX. 450/641-4357

PAGE...: 1  
Order : 1161242  
Date...: 06/19/2015

## PACKING SLIP

SOLD TO: \_\_\_\_\_

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO: \_\_\_\_\_

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA.....: TST OVERLAND #222212  
F.O.B.....: BOUCHERVILLE  
YOUR ORDER NO.....: PO28870

SALESPERSON.....: C. Gee

	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
01	120 /FT	Fax all papers to Linda Lacelle 613-632-1053 ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Cust. part#... M6061T6T1.000W065 HT#..... F00178142 Total... rev:01/11 GD	10 10	120/FT 120/FT	

8015-0023

Packaging:

Total Weight.....: 27.0

Customers.: \_\_\_\_\_



A Marmon Distribution Services/Berkshire Hathaway Company



# KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: 61-31848-2		CUSTOMER PART NUMBER: AT/1..065/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 217386	LINE ITEM: 002	SHIP DATE: 12/17/2014	KAISER LOT NUMBER: F00178142	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 628.000 LB	QUANTITY: 233.000 PCS	B/L NUMBER: 217607	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO:  MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA			SOLD TO:  MARMON/KEYSTONE CORP 1000 REMINGTON BLVD. SUITE 305 BOLINGBROOK, IL 60440 USA		

### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00178142	0001	1	44.0	40.4	15.0	N/A	N/A	N/A
F00178142	0002	1	43.7	40.2	13.5	N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D73825	.58	.27	.19	.05	1.00	.07	.05	.02	.00	.00	.00	.01	.02

### Applicable Requirements:

Description: MADE IN USA

OD: 1.000"; Wall: 0.065"; Round @

AMS-4082P ASTM B210-12 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Plant Serial: 00018387  
Kaiser Order Number: 217386  
Line Item: 002

# **KAISER**

## **ALUMINUM**

### **FABRICATED PRODUCTS**

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

## **CERTIFIED TEST REPORT**

<http://Online.KaiserAluminum.com>

### **CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Linda Adkins, Quality Manager



Q.C. Reviewed
SK03/20/15

Plant Serial: 00018387  
Kaiser Order Number: 217386  
Line Item: 002



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO28870**

Purchase Order Date 6/17/2015

PO Print Date 6/17/2015

Page Number 1 of 2

Order From : VC-MAR001

MARMON/KEYSTONE CANADA LTD.  
290 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4B 5X9  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**

Contact Name

Vendor Phone 800 361 8142

Ship To Contact

Ship To Phone

Ship Via: TST ground

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6T1.000W065	6061T6 RD TUBE 1.00 x .065w	6/22/2015 Yes 6/22/2015		120.00 f	\$3.70	\$444.00
MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR <u>AMS 4082</u> OR AMS 4083 OR ASTM B210 OR ASTM B241							
Line Total:							\$444.00
2	71401-45	PROCUREMENT QUALITY CLAUSES	6/22/2015 No 6/22/2015		1.00	\$0.00	\$0.00
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents							

Note:

6/17/2015





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CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 800 361 8142

Ship To Contact

Ship To Phone

Ship Via: TST ground

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

Chantal Lavoie

Line Total: \$0.00

PO Total: \$444.00

CL u

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

Change Date: 6/17/2015